

Portland cement Class: CEM I 52.5 N



Q.C Department

Specification: ES 4756-1:2013

Standard: BS EN 197-1:2011

EC-Certificate of Conformity 0770-CPD-2095-01-02

Period : May. 1st -31th 2021

Customer: To Whom It May Concern

We declare, on the basis of the below analysis, that the cement covered by the certificate conforms to annex ZA of EN 197-1 with conformity established according to EN 197-2 as given in annex ZA of EN 197-1.

Chemical Composition - Norm: EN196-2:2013

| | Results | Standard Requirements Maximum |
|------------------------------|--------------------------------------|----------------------------------|
| Silicon Oxide | SiO ₂ 20.15% | |
| Aluminum Oxide | Al ₂ O ₃ 5.36% | |
| Ferric Oxide | Fe ₂ O ₃ 3.65% | |
| Calcium Oxide | CaO 63.54% | |
| Magnesium Oxide | MgO 0.51% | |
| Sulphate | SO ₃ 3.03% | 3.5% |
| Potassium Oxide | K ₂ O 0.18% | |
| Sodium Oxide | Na ₂ O 0.35% | |
| Chloride | Cl 0.05% | 0.1% |
| Insoluble Residue | IR 0.38% | 5.0% |
| Loss On Ignition | LOI 2.52% | 5.0% |
| Free Lime | F.L 1.52% | |
| Tricalcium Silicate | C ₃ S 49.41% | |
| Dicalcium Silicate | C ₂ S 20.51% | |
| Tricalcium Aluminates | C ₃ A 8.01% | |
| Tetra calcium Aluminoferrate | C ₄ AF 11.11% | |
| Alkali Equivalent | AE 0.47% | |
| Chromium Hexavalent | Cr+6 1.3 ppm | |

Physical and Mechanical Properties

Compressive Strength - Norm: EN196-1:2005

| | Results | Standard Requirements Minimum |
|---------|---------|----------------------------------|
| 2 days | 21.1 | 20.0 Mpa |
| 28 days | 54.1 | 52.5 Mpa |

Setting Time-Norm: EN196-3:2017-03

| | Results | Standard Requirements |
|----------------------|---------|-----------------------|
| Initial Time | 133 | 45 minutes minimum |
| Final Time | 2:47 | Hours |
| Standard Consistency | 26.5% | |

Soundness(Expansion)-Norm: EN196-3:2017-03

Fineness-Norm: EN 196-6:2010-05

| | Results | Standard Requirements |
|---------------------------------------|---------|-----------------------|
| Expansion | 0.3 | 10 mm maximum |
| Fineness by Blaine cm ² /g | 3658 | cm ² /g |

All the Above chemical, mechanical and physical analysis comply with the above mentioned standard requirements

Calculation method

$$C_3S = 4.07(CaO - F.L) - 7.6 SiO_2 - 6.718 Al_2O_3 - 1.43 Fe_2O_3 - 2.852 SO_3$$

$$C_2S = 2.867 SiO_2 - 0.754 C_3S \quad C_3A = 2.65 Al_2O_3 - 1.692 Fe_2O_3$$

$$C_4AF = 3.04 Fe_2O_3$$

$$(AE = Na_2O + 0.658 K_2O)$$